

#### Imprint

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Conversion program for Porsche 981 Boxster/S January 2013

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Interactive buttons and hyperlinks in the content overview to the right.



By clicking this symbol in the menu (product pages) you will get to the previous page.



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By clicking this symbol in the menu (product pages) you will get to the content overview page.



By clicking this symbol in the menu (product pages) you can wrrite us an email.



Article with TÜV technical approval.



Article with vehicle type approval.



New article.



Video- and sound files are opening in a new window by clicking on this symbol.



Estimated time for the conversion between delivery and collection. Only for stock articles. (hours:minutes)



Dyno sheet files are opening in a new window by clicking on this symbol.











#### Aerodynamic Aerodynamic program

**Suspension** Suspension program

**Brakes** Brakes program

Wheels Wheels program

Power / Sport exhaust systems Engine program stainless steel

Interior Interior program

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#### Conversion program for Porsche 981 Boxster

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#### SP81-R

The *speed*ART SP81-R based on Porsche 981 Boxster/S, is like his ancestor Porsche 986 and 987 a combination of a vehicle suited for everyday driving and sportscar for the race track which unites agility and driving dynamic as well as aesthetics and functionality with each other. All this together makes the SP81-R to an unmistakeable experience of a quite special kind.

The speedART SP81-R do not originate

simply somewhere, they become true in exactly the same region where also the headquarter of the company PORSCHE lies.

The only 15 minutes distant swabian Rutesheim is the place where the vehicles in craft master work are getting improved. This new headquarter of *speed*ART since the end of 2007 is the result of the logical conversion of strategy and growth. On about 2700m<sup>2</sup> originates here one of the most exciting sportscars in the world.

The SP81-R: Carpe Viam!

*"Thinking and being are determined by the contradiction."* Aristoteles



# Aerodynamic CS

SP81-R front chin spoiler

R-front chin spoiler, 1-piece, fits the original front bumper, for a more dynamic look, more downforce and an improved cooling of the brake

Painting and fitting

Art. Nr.: P81.130.001 Art. Nr.: P81.130.001UM

SP81-R rear spoiler

R-rear spoiler, for a more dynamic look and more downforce

Painting and fitting

Art. Nr.: P81.130.002 Art. Nr.: P81.130.002UM

SP81-R rear diffuser

R-rear diffuser, 1-piece, fits the original rear bumper of 981 Boxster, for a more dynamic look

Painting and fitting

Art. Nr.: P81.130.003 Art. Nr.: P81.130.003UM













# Aerodynamic CS



SP81-R sidewall with carbon inlay

Original sidewall with carbon inlay, for a more dynamic look and more downforce, parts in exchange

Painting and fitting

Art. Nr.: P81.130.004 Art. Nr.: P81.130.004UM





Optimum transmission, high cornering speed, controlable at the limits and a safe driveability.

Sportive or comfortable! We do the setup like you wish. Modern suspensions with active controled systems are offering still an optimizing of driveability because the most series suspensions are a compromise of sportive and comfort. We can offer you various opportunities from comfortable suspension to complete adjustable coilover systems.

A brilliant cooperation between our development partner and test drivers is setting us in the lucky position to go on moving the limits of driving physics in your favor.

"Faith to those who search the truth and doubt those who already have found." Andre Gide

Sport springs front axle / rear axle for vehicles without PASM

Sport springs for vehicles without PASM, lowering about 25 mm, sportive suspension

Survey and fitting

Art. Nr.: P81.330.001 Art. Nr.: P81.330.001UM

Sport springs front axle / rear axle for vehicles with PASM

Sport springs for vehicles with PASM, lowering about 25 mm, sportive suspension

Survey and fitting

Art. Nr.: P81.330.002 Art. Nr.: P81.330.002UM

Coilover suspension setup "Street Performance" with PASM

Coilover suspension for vehicles with PASM, adjustable height 25 - 45 mm

Survey and fitting

Art. Nr.: B81.320.012 Art. Nr.: B81.321.012UM













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Coilover suspension setup "Race Performance" without PASM

Complete adjustable coilover suspension for vehicles with/without PASM (PASM function has to be deleted), adjustable height 25 - 45 mm

Survey and fitting

Art. Nr.: B81.320.011 Art. Nr.: B81.321.011UM

Coilover suspension setup "Street Performance" without PASM

Complete adjustable coilover suspension for vehicles with/without PASM (PASM function has to be deleted), adjustable height 30 - 60 mm

Survey and fitting

Art. Nr.: B81.321.013 Art. Nr.: B81.321.013UM

Coilover suspension setup "Race Performance" hydraulic FA without PASM

Complete adjustable coilover suspension (Racing setup) with hydraulic adjustable setup at the front axle, for vehicles with/without PASM (PASM function has to be deleted), remote control or automaticaly controled by speed, adjustable height 20 - 45 mm

Survey and fitting

Art. Nr.: B81.331.011 Art. Nr.: B81.331.011UM







TUN













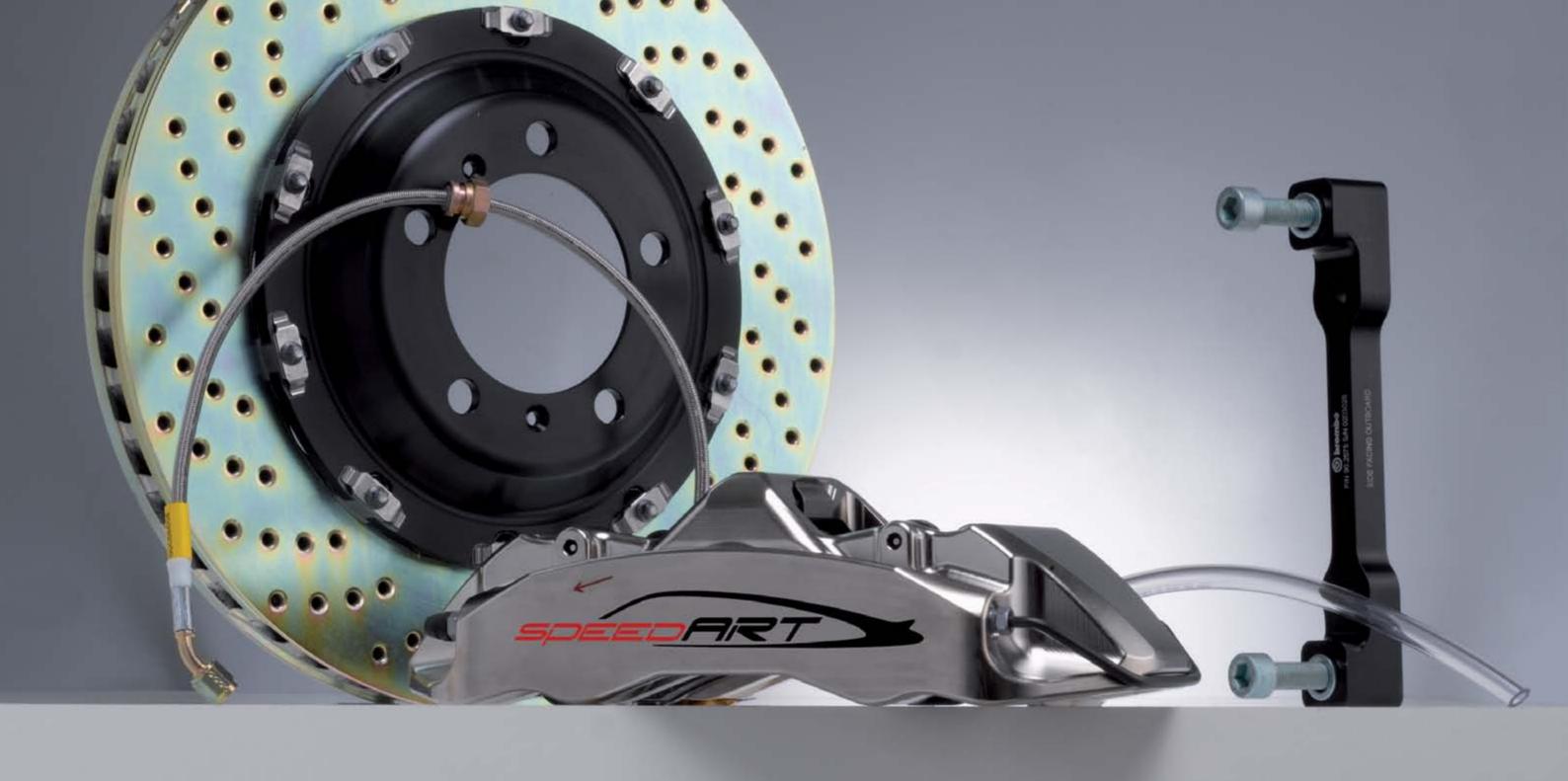
Stabilizer-kit adjustable front axle / rear axle

Adjustable Stabilizers for front and rear axle, optimized handling because preventing body roll

Survey and fitting

Art. Nr.: B81.340.001 Art. Nr.: B81.340.001UM





#### **Brakes**

From 62 to 0 mph faster than from 0 to 62 mph.

To secure safety by power improved vehicles, it is necessary to adapt the brakes the engine power. Like the suspension, the brakes also can be improved in different ways.

Sport brake systems up to race brake systems made of ceramic component

material. We can offer different opportunties and the right setup for your requirements. To get an maximum in brake performance all components like suspension, wheels and tires have to be attuned well. Different motorsport and hightech materials are taking place in here.

Together with our technology and developing partner we are trying to improve

the different systems and technics in security, reliability, performance and driving pleasure.

> "Who says A must not say B. He can also recognise that A was wrong." Bertolt Brecht

# Brakes

Stainless steel brake hoses

Stainless steel brake hoses. reducing the fading effect during heavy braking

Fitting and brake fluid

Art. Nr.: B81.SFL.CBR Art. Nr.: B81.SFL.CBRUM

Sport brake system 355mm FA 4-piston

Sport brake system 355 x 32mm 2-piece, slotted or drilled version, 4-piston brake caliper in black, red or silver, comfort- and sport- brake pads are freely selectable, inclusive stainless steel brake hoses, maybe only in combination with 19" wheels

Version Boxster Version Boxster S Fitting and brake fluid Art. Nr.: B81.361.355.4BR Art. Nr.: B81.371.355.4BR Art. Nr.: B81.371.355.4BRUM

Sport brake system 355mm FA 6-piston

Sport brake system 355 x 32mm 2-piece, slotted or drilled version, 6-piston brake caliper in yellow, black, red or silver, comfort- and sport- brake pads are freely selectable, inclusive stainless steel brake hoses, maybe only in combination with 19" wheels

Version Boxster Version Boxster S Fitting and brake fluid Art. Nr.: B81.361.355.6BR Art. Nr.: B81.371.355.6BR Art. Nr.: B81.371.355.6BRUM







04:00

ABE









**Brakes** 

Version Boxster

Version Boxster S

Fitting and brake fluid



04:00



04:00

72:00



Sport brake system 345mm RA 4-piston

Sport brake system 380mm FA 6-piston

Sport brake system 345 x 28mm 2-piece, slotted version, 4-piston brake caliper in yellow, black, red or silver, comfort- and sport- brake pads are freely selectable, inclusive stainless steel brake hoses, maybe only in combination with 19" wheels

Sport brake system 380 x 32mm 2-piece, slotted or drilled version, 6-piston brake caliper in yellow, black, red or silver, comfort- and sport- brake pads are freely selectable, inclusi-

ve stainless steel brake hoses, maybe only in combination with 20" wheels

Version Boxster Version Boxster S Fitting and brake fluid Art. Nr.: B81.362.345.4BR Art. Nr.: B81.372.345.4BR Art. Nr.: B81.372.345.4BRUM

Art. Nr.: B81.361.380.6BR Art. Nr.: B81.371.380.6BR

Art. Nr.: B81.371.380.6BRUM

#### Special paint brake calipers

Special paint of brake calipers Color freely selectable

> Art. Nr.: P97.351.001 Art. Nr.: P97.351.001UM

Fitting and brake fluid









#### Wheels

Form follows function or reversed, just how you wish. Give your car an individual taste.

No matter if one piece forged or modular. Between different variants and types can be chosen.

Also we can offer individual paint jobs or powder coatings of wheel center, wheel lip and wheel bed in various colors. For sportive and race driving we have weight reduced wheels in our product range.

Another enhancement in value you can reach with our harmonic wheel designs. Strong contours or smooth curves are creating a special and personal appearance of your car and highlight the claims of sportive elegance.

"The normality is a paved street, you can go well on it, however, there grow no flowers on her." Vincent van Gogh



# LSC: Light Spoke Competition - FORGED 20"

## LSC - FORGED 20"

LSC - FORGED wheel front axle

LSC - FORGED wheel, modular, 2-piece screwed, forged center Front axle:  $8,5 \times 20^{\circ}$ 

Art. Nr.: P11.LSC.100.01A

LSC - FORGED wheel rear axle

*LSC - FORGED* wheel, modular, 2-piece screwed, forged center Rear axle: 10,5 x 20"

Art. Nr.: P11.LSC.100.04A

*LSC - FORGED* wheelset inclusive tires

*LSC - FORGED* wheelset, 2-piece screwed, forged center FA: 8,5 x 20" with 235/35 ZR20, RA: 10,5 x 20" with 285/35 ZR20 Tire: Michelin Pilot Sport or Continental Sport Contact

Art. Nr.: P11.LSC.800.81A







TUN















RDK - Tire pressure control

RDK-Sensors for serial tire pressure control Mind the region code in MHZ

Art. Nr.: P11.LSC.RDK.040







# LSC: Light Spoke Competition - FORGED 21"

## LSC - FORGED 21"

LSC - FORGED wheel front axle

*LSC - FORGED* wheel, 2-piece screwed, forged center Front axle: 9 x 21"

Art. Nr.: P11.LSC.100.11A

LSC - FORGED wheel rear axle

*LSC - FORGED* wheel, 2-piece screwed, forged center Rear axle: 11 x 21"

Art. Nr.: P11.LSC.100.22A

*LSC - FORGED* wheelset inclusive tires

*LSC - FORGED* wheelset, 2-piece screwed, forged center FA: 9 x 21" with 245/30 ZR20, RA: 11 x 21" with 305/25 ZR20 Tire: Michelin Pilot Sport

Art. Nr.: P11.LSC.810.03A





TUN















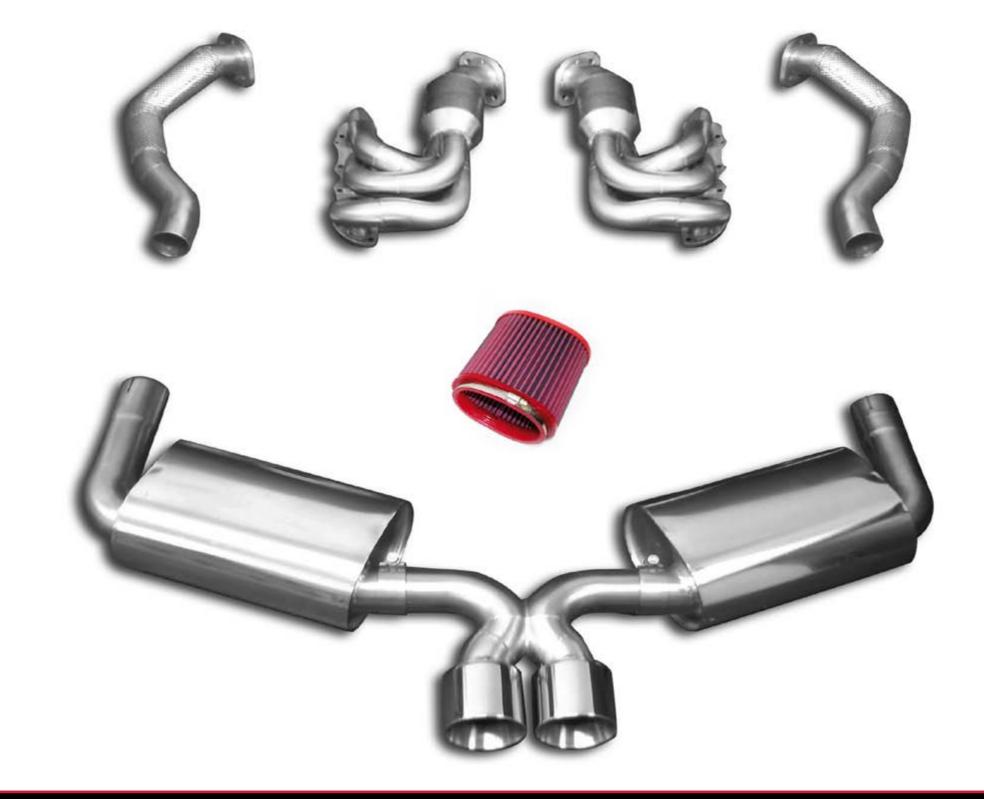
RDK - Tire pressure control

RDK-Sensors for serial tire pressure control Mind the region code in MHZ

Art. Nr.: P11.LSC.RDK.040







#### Power

Power increase based on the newest technical standards and at the level of the happening.

All components like gearbox, clutch and engine are so attuned that at every time the maximum power is available. In cooperation with aerodynamic, suspension, wheels, tires and brakes it creates an amazing value of driving dynamic. Every SP81-R is unique and has his own unmistakeable and individual charactere.

It takes years of know how and experience to understand the automobile details and their respective characteres The own interpretation is the next difficult but important step to get closer to the perfect automobile. We definitely succeeded at the SP81-R.

*"The whole thing is more than the sum of its parts."* Aristoteless

## Power



Sport air filter

Sport air filter for a better air flow, washable

Fitting

Art. Nr.: P81.520.010.022 Art. Nr.: P81.520.010.022UM



Dyno performance test

Entry or exit dyno performance test (4-wheel) to detect effective performance Appointment necessary

Art. Nr.: PXX.250.001



Image similar

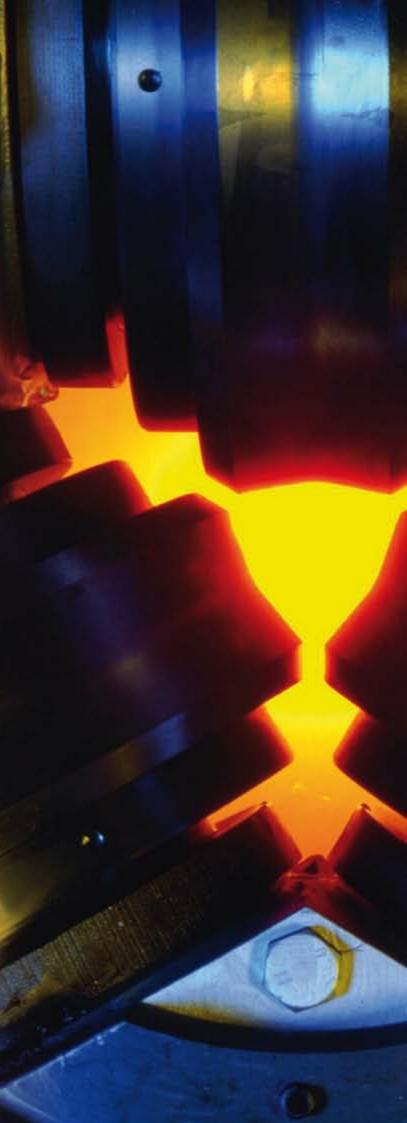


# **Stainless steel T304**



Corrosion resistant chrome-nickel steel

T304 is is the standard of the austenitic chrome-nickel steels. Because of the high corrosion reliability and the good workability plus the attractive look in polished, sanded or brushed condition it is used in different areas.



# **Power / Exhaust**

Sport exhaust

Sport exhaust with 2 x 98mm twin tailpipes with carbon inlet and speedART-Logo, stainless steel. Power upgrade about + 9hp.

Fitting

Art. Nr.: P81.680.085.010 Art. Nr.: P81.680.080.010UM

Sport exhaust Black Edition

Sport exhaust with 2 x 98mm twin tailpipes Black Edition with carbon inlet and speedART-Logo, stainless steel, black twin tailpipes, Power upgrade about + 9hp.

Fitting

Art. Nr.: P81.680.085.010BE Art. Nr.: P81.680.080.010BEUM

Sport exhaust with sound switch

sport exhaust with sound switch and 90mm twin tailpipes and two connection pipes for OE catalysts. All components are made of stainless steel, power increase about 10hp, control of sound switch via seperate button or with sport button (with sport chrono)

Art. Nr.: P81.680.085.030 Art. Nr.: P81.680.085.030UM

Fitting

02:30













# **Power / Powerkits**

Powerkit I 20 hp / 25 Nm Sport exhaust

Powerkit I approx. 20 hp with manifolds, sport catalysts, sport exhaust, sport air filter. ECU/ Motronic update is recommended. Weight reduction about 11 Kg,

Fitting

Art. Nr.: P81.750.080.020 Art. Nr.: P81.750.080.020UM

Powerkit I 20 hp / 25 Nm Sport exhaust with sound switch

Powerkit I approx. 20 hp with manifolds, sport catalysts, sport exhaust with sound switch, sport air filter. ECU/Motronic update is recommended. Weight reduction about 11 Kg,

Fitting

Art. Nr.: P81.750.080.021 Art. Nr.: P81.750.080.021UM

Powerkit II 35 hp / 30 Nm Sport exhaust

Powerkit II approx. 35 hp with manifolds, sport catalysts, sport exhaust, sport air filter, ECU/Motronic update. Weight reduction about 11 Kg.

> Art. Nr.: P81.750.080.030 Art. Nr.: P81.750.080.030UM

Fitting

















Image similar (sound switch missing)

# **Power / Powerkits**

Powerkit II 35 hp / 30 Nm Sport exhaust with sound switch

Powerkit II approx. 35 hp with manifolds, sport catalysts, sport exhaust with sound switch and twin tail pipes, sport air filter, ECU/Motronic update. Weight reduction about 11 Kg.

Fitting

Art. Nr.: P81.750.080.031 Art. Nr.: P81.750.080.031UM

Powerkit III 80 hp / 100 Nm Sport exhaust with sound switch

Powerkit III approx. 80 hp Bold-On-Turbo-Kit with 2 x Turbo charger (max. 0,4 bar boost) with manifolds, sport catalysts, sport exhaust with sound switch and twin tail pipes, sport air filter, ECU/Motronic update.

Fitting

Art. Nr.: P81.750.080.040 Art. Nr.: P81.750.080.040UM







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Image similar (sound switch missing)



Fabric, leather and microfiber and also carbon, stainless steel, aluminium and wood. In combination with entertainment and multimedia. Various forms and colors in any thinkable version.

Also here the best materials are used and technology on the newest state of the things. No matter whether tone in tone, Bi-color or a mix from the respective materials, in creating the interior there are nearly no borders placed. In the course of the years all this only became possible by an intensive collaboration with the most different companies who have specialized themself in individualizing interiors.

Here it is exclusively pure manual labour and the standards in quality and processing are exceptionally high. Please notice that a listing of all products and variations in the interior is in this prospect not possible because of the large ammount of opportunities.

Please send us your enquiry direct to info@*speed*ART.de. We will send you as soon as possible our response and a detailed offer.

"Temptations you should give in. Who knows if they come back!" Oscar Wilde



Wind shield

Wind shield middle part for 981 Boxster with speedART-Logo, made of special car glas. For cars with Porsche wind shield frame. Cars without Porsche wind shield frame need an additional frame. With TÜV approval

Wind shield Frame

Art. Nr.: P81.450.330.010 Art. Nr.: P81.450.330.020



Instrument dials

Instrument dials for all 981 Boxster models, color of the instrument dials freely selectable, *speed*ART Logo

Fitting

Art. Nr.: P81.450.310.010 Art. Nr.: P81.450.310.010UM

01:00

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84....

Aluminium pedal set for manual gearbox

4-pieces: foot rest, gas pedal, clutch and brake in aluminium

Art. Nr.: P81.950.310.010 Art. Nr.: P81.950.310.010UM

Fitting







Aluminium pedal set for PDK

3-pieces: foot rest, gas pedal and brake in aluminium

Fitting

Art. Nr.: P81.950.310.011 Art. Nr.: P81.950.310.011UM

Colored safety seat belts

Set of colored safety seat belts, color freely selectable, parts in exchange

Fitting

Art. Nr.: P81.500.310.010 Art. Nr.: P81.500.310.010UM

Stitching package

Stitching package, contains: seats, instrument panel upper section, door panels upper section (breast wall front and rear), color freely selectable

Fitting

Art. Nr.: P81.551.011UM















Upgrade upholstered Airbag-steering wheel 365mm

Upgrade for airbag steering wheel 365mm, upholstered and covered with leather, leather freely selectable, in different colors and versions available, stitching in all colors available

Art. Nr.: P81.910.320.010

Floor mats

Floor mats with *speed*ART logo, color freely selectable

Art. Nr.: P87.950.310.090

Entrance blends stainless steel

Entrance blends stainless steel, *speed*ART logo

Fitting

Art. Nr.: P87.950.340.010 Art. Nr.: P87.950.340.010UM











